



Anglo Adhesives & Services Ltd.

INDUSTRIAL ADHESIVE MANUFACTURERS - CONTRACT FILLING AND PACKAGING

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TECHNICAL DATA SHEET

ANGLO SURESTIK 3019

INTRODUCTION:

ANGLO SURESTIK 3019 is a thixotropic solvent cement conforming to the British Standards Institution specification BS 6209.

ANGLO SURESTIK 3019 has been developed for bonding PVC & ABS specifically for the spigot and socket bonding of non-pressure thermoplastic PVC & ABS pipe systems. The adhesive has thixotropic properties enabling a high coating weight to be applied, thus providing good adhesion and sealing action even where there are gaps between the surfaces to be bonded (up to 0.8mm).

FEATURES

- Strong bonds
- Quick drying
- Meets BS 6209

METHOD OF USE

IMPORTANT: Before embarking on any work involving ANGLO SURESTIK 3019, the Material Safety Data Sheet should be carefully studied by those carrying Out the work.

Polymer Base:-
Poly Vinyl
Chloride

Cure Time:-
12-24 hours

Coverage:-
5-6m²
Per Litre

Specific
Gravity:-
0.9kg/Litre

Viscosity:-
Thixotropic

Solids:-
21%

Cleaner/
Thinner:-
Cleaner 7

Storage:-
5 - 30 °C

Shelf Life:-
>12 months

Nearest
Alternative:-

1. The cement must not be stirred or diluted
2. Cut pipe clean and square
3. Remove any burrs and file a lead chamfer of approx 3mm at 15deg
4. Roughen the mating surfaces with a medium grade emery cloth
5. Clean the abraded surfaces using Cleaner 7
6. Using a clean, flat brush apply an even layer of cement to both surfaces
7. Immediately push the spigot into the socket
8. Hold the joint in position for 10 seconds and wipe of excess
9. Joints should not be disturbed for 10 minutes, after which they may be handled with care

Allow 24 hours at normal temperature before applying any pressure to the System.

PRECAUTIONS

Isolate from sources of heat, naked flames and sparks. When used under Conditions of efficient ventilation toxic limits should not normally be Exceeded. Avoid excessive inhalation of vapour. Avoid contact with skin And eyes. Do not ingest.

More extensive information regarding potential hazards is detailed in the Product Health & Safety Bulletin.

COLOUR & FORM: Clear thixotropic paste
PACKAGING: 250 ml & 5 Ltr containers

Every endeavour has been made to ensure that the information given herein is True and reliable but is given only for guidance of our customers. The company Cannot accept any responsibility for loss or damage that may result from the use Of the information, due to the responsibility of variations of processing or working Conditions and or workmanship outside our control. Users are advised to confirm Suitability of this product by their own tests.