



Anglo Adhesives & Services Ltd.

INDUSTRIAL ADHESIVE MANUFACTURERS - CONTRACT FILLING AND PACKAGING

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THERMELT 4066

HOT MELT PRESSURE SENSITIVE ADHESIVE

Thermelt 4066 is a hot melt pressure sensitive adhesive with low viscosity and very high tack.

RECOMMENDED USE

Thermelt 4066 may be used for bonding many substrates including PE foam, felt, card and plastic film.

BONDING INSTRUCTIONS

Various thermostatically controlled applicators are available to heat and melt Thermelt 4066, and dispense it directly to the workpiece.

Recommended application temperature 130 - 180°C.

DO NOT EXCEED 180°C. Do not heat the adhesive for extended periods or when the equipment is not in use.

TYPICAL CHARACTERISTICS

Physical Form:	Free pack
Colour:	Pale Straw
Viscosity (Brookfield RVT thermosel, 20rpm at 150°C)	Approx. 1050 mPas
Softening Point (Ring & Ball)	Approx. 93°

PACKAGING

12Kg carton (Code No 93342)

STORAGE

Store in original packaging in a cool dry place not exceeding 30°C. keep away from moisture.

SHELF LIFE

At least 2 years from date of manufacture under the above storage conditions.

MATERIAL SAFETY DATA

For further information refer to the relevant Health and Safety Data Sheet.