



Anglo Adhesives & Services Ltd.

INDUSTRIAL ADHESIVE MANUFACTURERS - CONTRACT FILLING AND PACKAGING

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TECHNICAL DATA SHEET

HOWSTIK 100

DESCRIPTION

A high tack, low strength, natural rubber, contact adhesive for temporary bonding of leather, fabric, textiles, fibrous materials, rubber and foam. The dry film is almost white in appearance and the product is particularly suitable for non staining applications.

USES

The high tack of this product makes it very suitable for used as an upholstery cement etc., where only a temporary bond is required prior to mechanical fastening.

NOTE: Not to be used with expanded polystyrene.

SPECIFICATION

% Non Volatiles, w/w	11 to 14
Viscosity, Brookfield RVT, Spindle 5, Speed 10, 20°C	8000 to 14000 cps
Weight per litre	0.71 to 0.75 Kg
Flammability of Dry Film	Burns slowly
Coverage	3.5m ² Litre
Drying time	15 minutes approximately (depending on ambient conditions and type of surfaces)
Service temperature range	-20° to +50°C

CLEANER/DILUENT

PS.100 (Refer to Data Sheet)

APPLICATION

Stir well before use. Surfaces to be bonded should be clean & dry and bonds made before the adhesive is completely dry. The adhesive may be applied by brush or serrated spreader. Apply a thin, even coat of adhesive to both surfaces, allow to dry until 'touch tacky' and place surfaces firmly together. Care should be taken not to entrap air and even pressure applied to ensure good bonding.

SHELF LIFE

6 months when stored in unopened containers, in dry conditions, at 5 to 30°C.